Figure 1

202

204

201 →

203 →

205

Figure 2

Expose the wafer or reticle to an influx of photons
with sufficient energy to cause photoelectrons
to leave the wafer surface or the reticle surface,

⇐ 301

focus the photoelectrons to create an image
of the wafer or the reticle in the plane of a detector, and

⇐ 302

detect the photoelectrons, thereby imaging
a portion of the wafer or the reticle.

⇐ 303

Figure 3

Expose the wafer or reticle to an influx of photons
with sufficient energy to cause photoelectrons
to leave the wafer surface or the reticle surface,

⇐ 401

focus the photoelectrons to create an image
of the wafer or the reticle in the plane of a detector, and

⇐ 402

detect the photoelectrons, thereby imaging
a portion of the wafer or the reticle, and

⇐ 403

process the image to detect defects or to classify defects.

⇐ 404

Figure 4

502 → ☐

503 ☐ ←505

501 →   504 ☐

Figure 5

602 →

605

603 →

606

601 →

604

Figure 6

702→ ▢

703→ ▢   ▢ ← 705

        ▢

701→   704 — ▢   ▢
                            ↑ 706

Figure 7

801 →

803

802

804

Figure 8

902 →

903 →

905

906

904 ~

901 →

Figure 9

$1002 \rightarrow$

$1003 \rightarrow$

1005

1006

1007

$1004-$

$1001 \rightarrow$

Figure 10

1102 →   1105

1103 –

1104 –

1101 →

1106

1107

Figure 11

1203

1202

1201→

1204

Figure 12

```
Expose the substrate to an influx of photons
with sufficient energy to cause photoelectrons          ⇐1301
to leave the surface of the substrate,
```

```
expose the substrate to an influx of electrons which have both an energy
and a current density profile selected to maintain the surface charge     ⇐1302
present on the substrate at a predetermined level,
```

```
focus the photoelectrons to create
an image of the substrate in the plane of a detector, and    ⇐1303
```

```
detecting the photoelectrons (1304),
thereby imaging a portion of the substrate.    ⇐1304
```

Figure 13

Expose the substrate to an influx of photons with sufficient energy to cause photoelectrons to leave the surface of the substrate,	⇐1401
expose the substrate to an influx of electrons which have both an energy and a current density profile selected to maintain the surface charge present on the substrate at a predetermined level,	⇐1402
filter the flux of photoelectrons and electrons reflected from the surface of the substrate in order to select the photoelectrons, or a portion of the photoelectrons, and to reject most or all reflected electrons,	⇐1403
focus the photoelectrons to create an image of the substrate in the plane of a detector, and	⇐1404
detect the photoelectrons, thereby imaging a portion of the substrate.	⇐1405

Figure 14

Expose the substrate to an influx of photons with sufficient energy to cause photoelectrons to leave the surface of the substrate,	⟸1501
expose the substrate to an influx of electrons which have both an energy and a current density profile selected to maintain the surface charge present on the substrate at a predetermined level,	⟸1502
focus electrons which are reflected from the substrate in the plane of a detector, and	⟸1503
detect the reflected electrons , thereby imaging a portion of the substrate	⟸1504

Figure 15

Expose the substrate to an influx of photons with sufficient energy to cause photoelectrons to leave the surface of the substrate, ⇐1601

expose the substrate to an influx of electrons which have both an energy and a current density profile selected to maintain the surface charge present on the substrate at a predetermined level, ⇐1602

filter the flux of photoelectrons and electrons reflected from the surface of the substrate in order to select the reflected electrons, or a portion of the reflected electrons, and to reject most or all of the photoelectrons, ⇐1603

focus reflected electrons in the plane of a detector, and ⇐1604

detect the reflected electrons, thereby imaging a portion of the substrate ⇐1605

Figure 16

| Expose the substrate to an influx of photons with energy selected to cause photoelectrons to leave the substrate, | ⟸1701 |

| expose the substrate to an influx of electrons with both an energy and a current density profile selected to maintain the surface charge present on the substrate at a predetermined level, | ⟸1702 |

| focus electrons reflected from the surface of the substrate in the plane of a detector, | ⟸1703 |

| focus photoelectrons in the plane of a detector, and | ⟸1704 |

| detect the photoelectrons and reflected electrons, thereby imaging a portion of the substrate. | ⟸1705 |

Figure 17

Expose the defect to an influx of photons with energy below the energy required to cause photoelectrons to leave the defect, ⇐1801

increase the energy of the photons in discrete steps, ⇐1802

monitor the photoelectron yield from the defect after each step, and, ⇐1803

identify the chemical composition of the defect on the basis of the photon energy at which the photoelectron yield increases substantially. ⇐1804

Figure 18

1901 — ☐
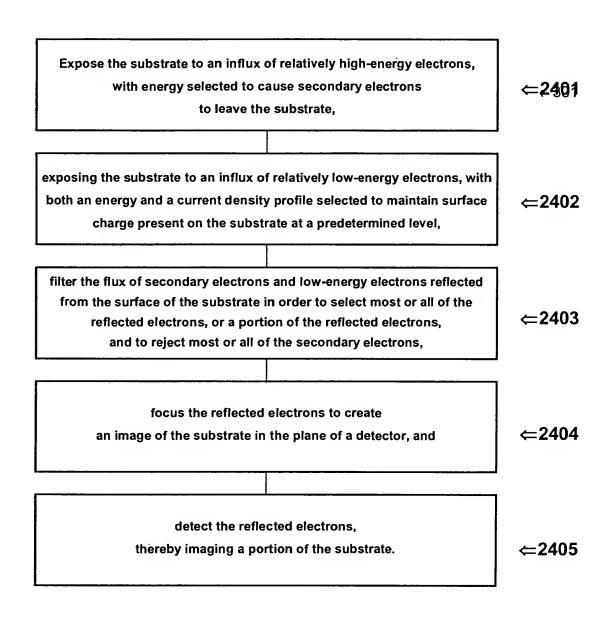
1902 —

1905

1904 —

1901 →

Figure 19

2002

2001

Figure 20

Expose the substrate to an influx of relatively high-energy electrons, with energy selected to cause secondary electrons to leave the substrate, ⇐2101

exposing the substrate to an influx of relatively low-energy electrons, with both an energy and a current density profile selected to maintain surface charge present on the substrate at a predetermined level, ⇐2102

filter the flux of secondary electrons and low-energy electrons reflected from the surface of the substrate in order to select most or all of the secondary electrons, or a portion of the secondary electrons, and to reject most or all of the reflected electrons, ⇐2103

focus the secondary electrons to create an image of the substrate in the plane of a detector, and ⇐2104

detect the secondary electrons, thereby imaging a portion of the substrate. ⇐2105

Figure 21

2202 →

2203 →

2205

2204 →

2201 →

Figure 22

2302

2301

Figure 23

Expose the substrate to an influx of relatively high-energy electrons,
with energy selected to cause secondary electrons
to leave the substrate,

⇐2401

exposing the substrate to an influx of relatively low-energy electrons, with
both an energy and a current density profile selected to maintain surface
charge present on the substrate at a predetermined level,

⇐2402

filter the flux of secondary electrons and low-energy electrons reflected
from the surface of the substrate in order to select most or all of the
reflected electrons, or a portion of the reflected electrons,
and to reject most or all of the secondary electrons,

⇐2403

focus the reflected electrons to create
an image of the substrate in the plane of a detector, and

⇐2404

detect the reflected electrons,
thereby imaging a portion of the substrate.

⇐2405

Figure 24

Expose the substrate to an influx of relatively high-energy electrons, with energy selected to cause secondary electrons to leave the substrate, ⟸2501

expose the substrate to an influx of relatively low-energy electrons, with both an energy and a current density profile selected to maintain surface charge present on the substrate at a predetermined level, ⟸2502

filter the secondary electrons and the portion of relatively low-energy electrons which are reflected from the surface of the substrate, in order to select most or all of the secondary electrons which are emitted at angles other than perpendicular to the substrate and most or all of the reflected electrons which are scattered away from the specular angle, and to reject most or all of the secondary electrons which are emitted at an angle perpendicular to the substrate and most or all of the reflected electrons which are scattered at the specular angle, ⟸2503

focus the selected secondary and reflected electrons to create an image of the substrate in the plane of a detector, and ⟸2504

detect the selected secondary and reflected electrons, thereby imaging a portion of the substrate. ⟸2505

Figure 25